



SIMPLY RELIABLE

CUSTOMER QUALIFICATION DECK · 2026

Sreeram Engineering Works

Integrated foundry and precision machining for CV, off-highway, and industrial OEM programs. 25+ years of serial production from

ISO 9001:2015 · IATF 16949:2016 · TÜV SÜD

KEY PARAMETERS

₹50 Cr
ANNUAL REVENUE

150 PPM
FIELD QUALITY

100% FTR
FIRST TIME RIGHT

200+
WORKFORCE

25+ Yrs
IN OPERATION

0 NC
LAST EXTERNAL AUDIT

3 Acre

CAMPUS

50,000 sqft

BUILT-UP AREA

₹50 Cr

FY REVENUE

200+

WORKFORCE

7

OEM CUSTOMERS

25+ Yrs

IN OPERATION

REGIONAL

South India

Bull Machines

Coimbatore

Ashok Leyland

Guindy · Ennore · Hosur

Yanmar

Ellaimbedu, Chennai

Caterpillar

Poonapalli · Hosur

Timken

Bangalore

NATIONAL

Pan-India

Ashok Leyland

Pantnagar, Uttarakhand

Timken

Jamshedpur, Jharkhand

+ South India sites

Tamil Nadu · Karnataka

Reach

North-South corridor

Lead Time

3-5 weeks standard

GLOBAL

Export – USA

PT Tech

Westlake · Canton, Ohio

Ingersoll Rand

Quincy, Illinois

Global Supplier

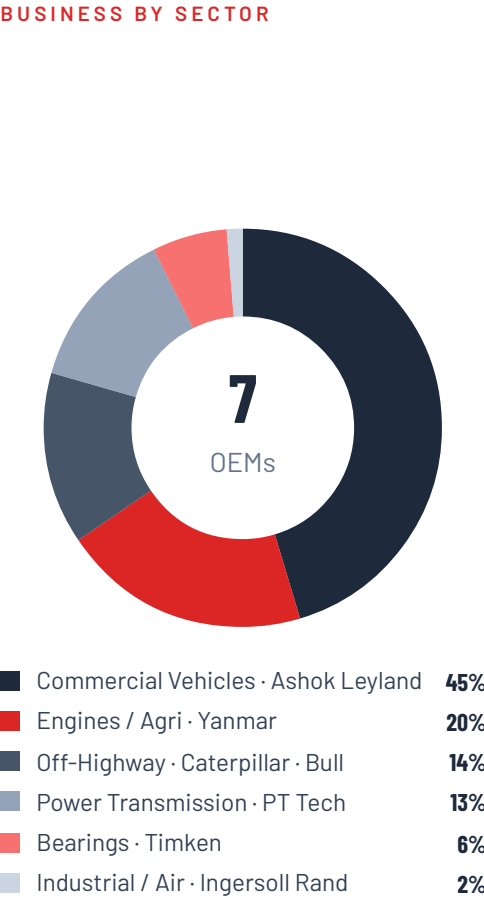
Since 2022

Export Share

15% of business

Certification

IATF 16949



OUR MISSION

Deliver castings and precision-machined components that global OEMs can build on – through fully integrated in-house manufacturing and an uncompromising commitment to quality.

Simply Reliable – in every product, process, and promise.

OUR VISION

01

Footprint in Every Sector

Serve every manufacturing sector we can add value to.

02

Industry 4.0 by FY 2028

Full factory-wide digital implementation.

03

Total Customer Satisfaction

Continual improvement in products, processes & systems.

04

Invest in Talent & Technology

Right people, experience, and equipment to meet hard goals.

05

Customer at the Centre

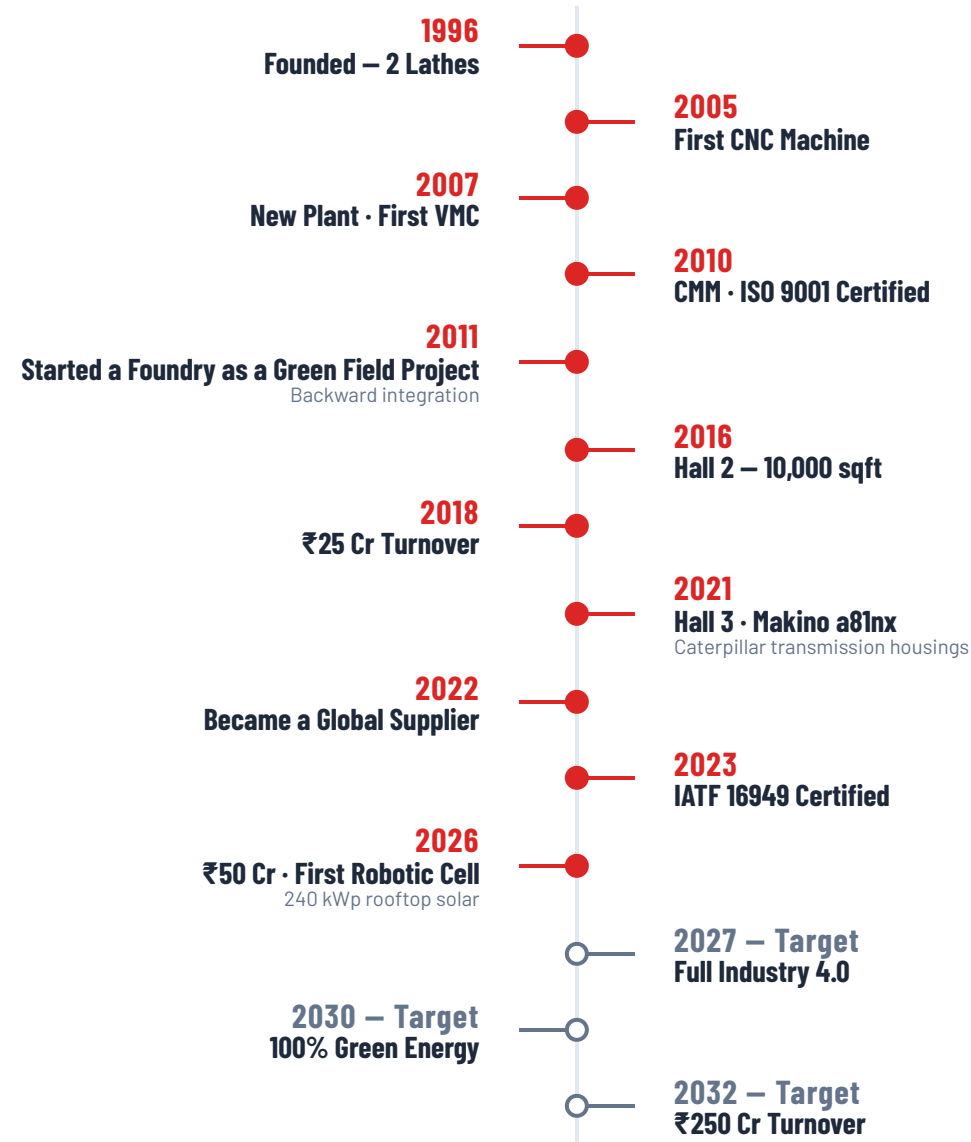
Their perspective drives every decision we make.

06

Disciplined, Goal-Oriented Culture

Accountable, harmonious, quality-first at every level.

FROM TWO LATHES TO A ₹250 CR VISION



AT A GLANCE

Grey · SG · ADI
CASTING GRADES

1 – 200 kg
WEIGHT RANGE

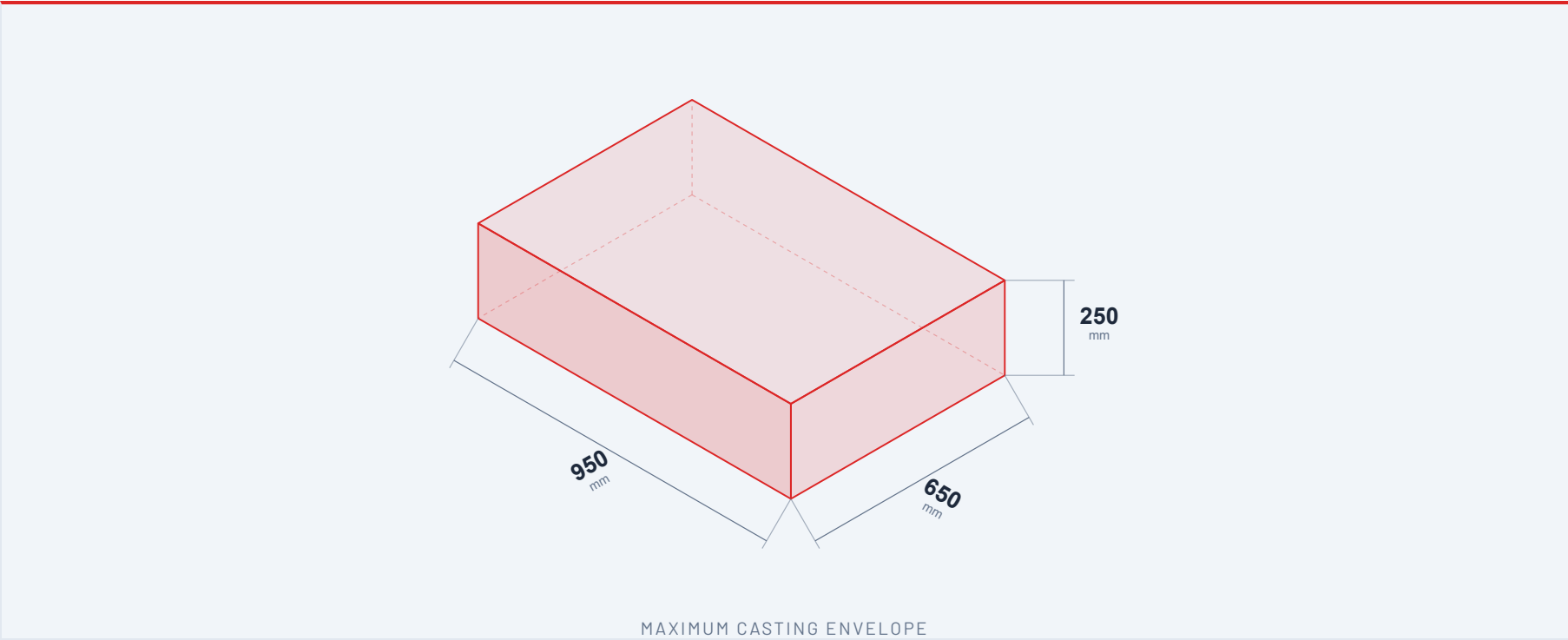
400 T
GOOD CASTINGS / MONTH

ISO 9001
CERTIFICATION

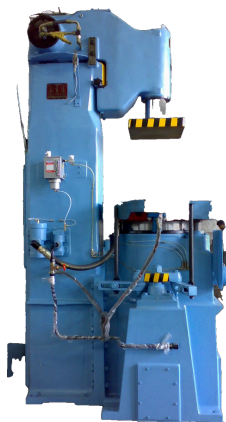
Est. 2011
IN OPERATION

FOUNDRY CAPABLITIES

GRADES	Grey Iron · SG Iron · ADI
WEIGHT RANGE	1 – 200 kg
ARPA 600	680 × 980 × 300 mm box
ARPA 300	520 × 520 × 200 mm box
MAX DIMENSIONS	950 × 650 × 250 mm



AUTOMATED MOULDING, MELTING & TESTING



ARPA 600 Moulding Line

Simultaneous jolt-squeeze · 680 × 980 × 300 mm box



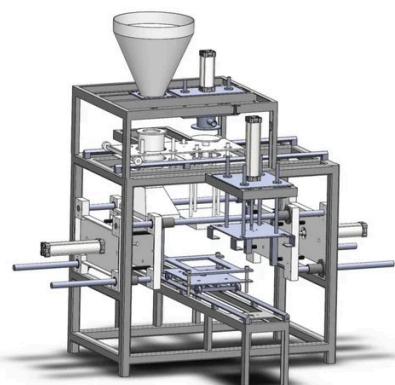
Induction Melting

Inductotherm dual-track · 1-tonne



Automated Sand Plant

PLC-controlled reclamation & mixing



Cold-Box Core Shooters

12 kg & 25 kg units · 3 machines



Spectrometer & Lab

Metavis 108 N+ · 25-element + image analyser



Mechanical Testing

UTM FSA 600 kN · BHN hardness · ERP monitored

AT A GLANCE

46
TOTAL MACHINES

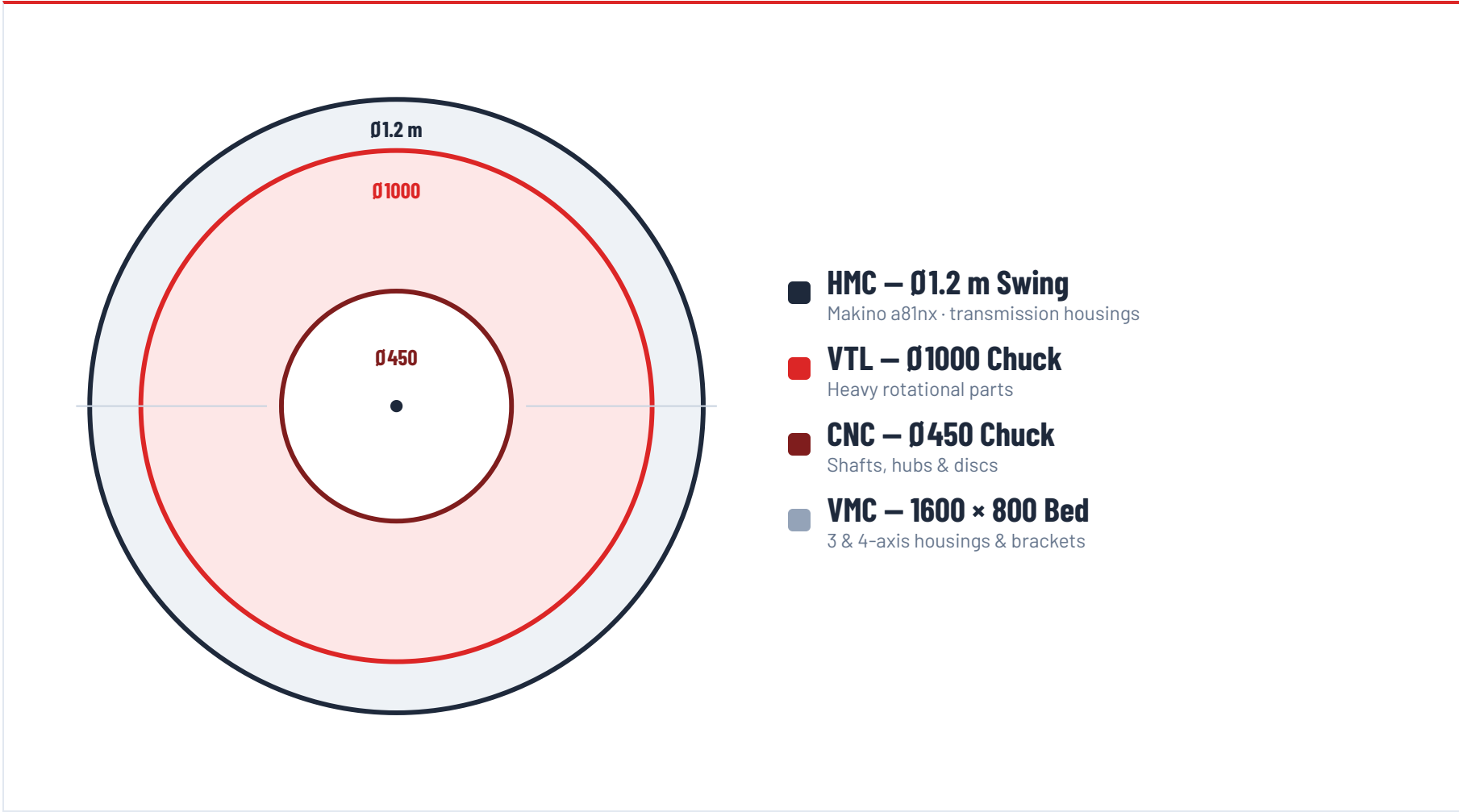
Micron
TOLERANCE CAPABILITY

500 T
MACHINE CAPACITY

IATF 16949
CERTIFICATION · TÜV SÜD

Est. 1996
IN OPERATION

WORKING ENVELOPES – TURNING CAPACITY TO SCALE



500 T
MACHINE CAPACITY

Micron
TOLERANCE HELD

4
MACHINE CLASSES

MACHINE FLEET

3
MAKINO HMC A81NX – FLAGSHIP

23
VERTICAL MACHINING CENTRES

7
VERTICAL TURNING LATHES

9
CNC TURNING CENTRES

46
TOTAL MACHINES

FLAGSHIP – MAKINO HMC A81NX ×3

Makino HMC a81nx · 3 Units

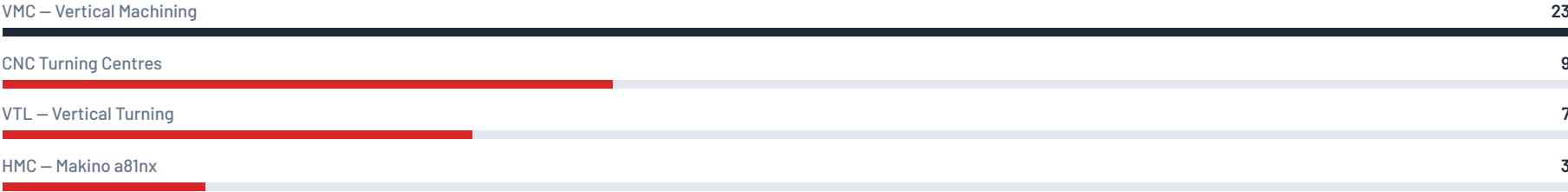
630²
MM PALLET

8,000
MAX RPM

136
TOOL MAGAZINE

1,200 kg
MAX PAYLOAD

FLEET COMPOSITION



METROLOGY & INSPECTION

CMM Brown & Sharpe · 1500 × 900 × 800

MarSurf CD 140A contour · M400 roughness

Millipore cleanliness · leak testing

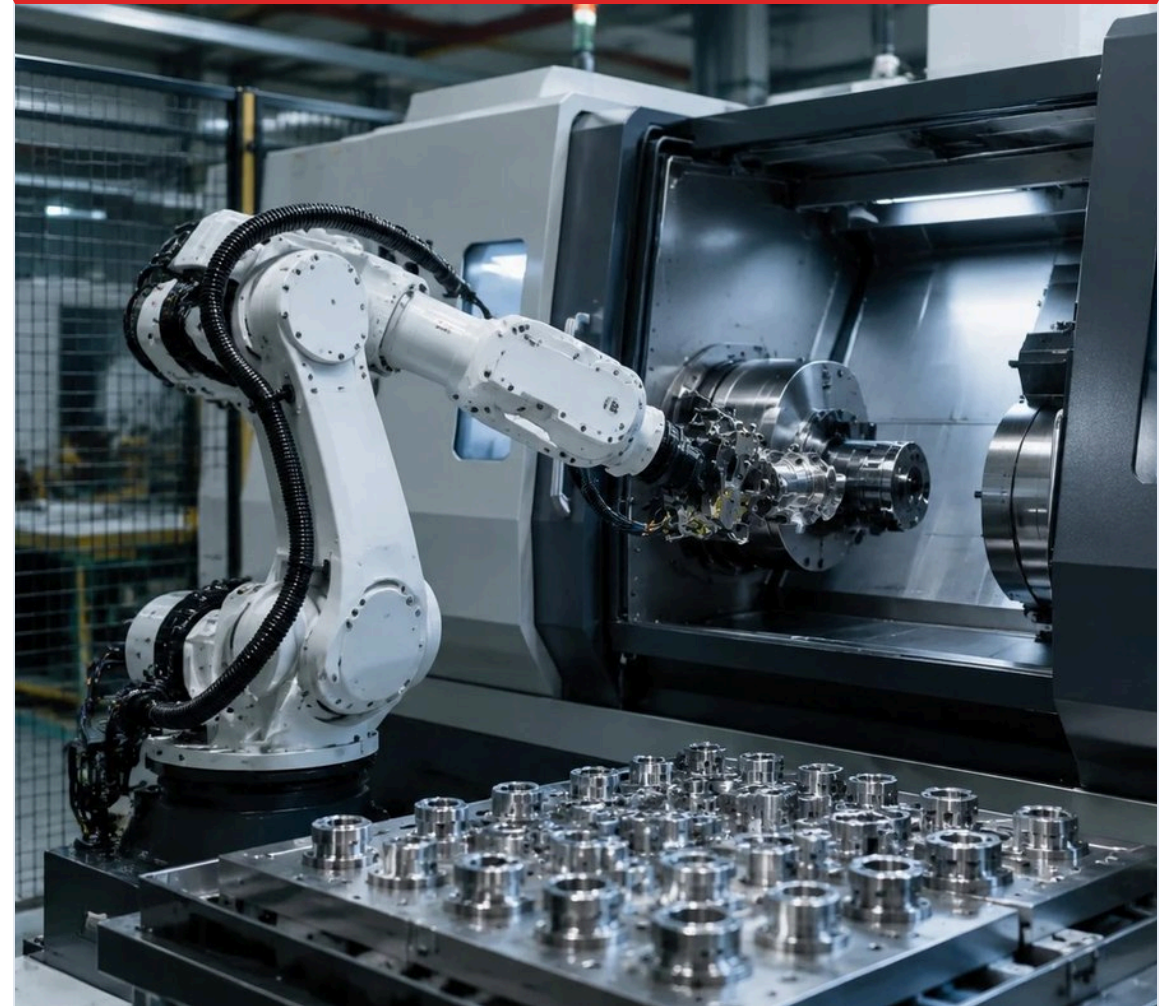
Zoller presetter tool-crib

LEAN MANUFACTURING – FLOW & AUTOMATION



Single-Piece Flow

Line-concept layout — parts move one at a time through sequenced operations. Minimises work-in-progress, exposes defects early, and shortens lead time.



Fully Automated Cells

Robot load / unload cells run unattended. Consistent cycle times, reduced manual handling, and output that scales without proportional headcount.

SERIAL PRODUCTION ACROSS CUSTOMERS · 100% FIRST TIME RIGHT



ASHOK LEYLAND · YANMAR

Flywheel

Grey Iron GG25 · 20-80 kg · face runout & ring-gear seating

72,000 / yr

100% FTR



ASHOK LEYLAND

Pulley

Grey Iron · ED-coated · 2-30 kg · Poly-V & V-belt

100,000 / yr

100% FTR



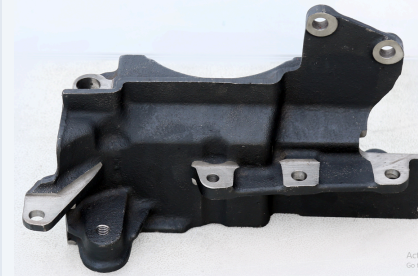
ASHOK LEYLAND

Bearing Cap

SG Iron · 0.9 kg · register width $\pm 2 \mu\text{m}$ in serial production

150,000 / yr

100% FTR



ASHOK LEYLAND

Brackets

Grey Iron · 2-20 kg · Spring · MTG · Auxiliary · CSO variants

50,000 / yr

100% FTR



CATERPILLAR · BULL MACHINES

Hub

SG Iron · 25-85 kg · off-road axle & wheel-hub assemblies

25,000 / yr

100% FTR

QUALITY PERFORMANCE

FIRST TIME RIGHT

100% FTR

Parts run right the first time, across programs.

FIELD RETURNS

150 PPM

Customer-returned defect rate, tracked per program.

AUG 2025 AUDIT

0 NC

Zero non-conformances · TÜV SÜD external audit.

CERTIFIED

ISO + IATF

9001:2015 & 16949:2016 · TÜV SÜD.

SYSTEMS & TRACEABILITY

APQP / PPAP DISCIPLINE

Full Compliance

Control plans, FMEAs & MSA studies maintained per IATF 16949.

SPC & ERP

Data-Driven

SPC via ERP across lines · digital SPC gauges live Q2 FY26-27.

TRACEABILITY

End-to-End

Both divisions under one quality system – foundry to machine shop.

KEY PARAMETERS

80 – 95%

ON-TIME DELIVERY

150 PPM

FIELD QUALITY

5 Weeks

CASTING LEAD TIME

3 Weeks

MACHINING LEAD TIME

ERP

PRODUCTION TRACKING

CAPACITY UTILISATION & HEADROOM



DELIVERY PERFORMANCE

5 Wk

CASTING LEAD TIME

3 Wk

MACHINING LEAD TIME

80-95%

ON-TIME DELIVERY

LAUNCH & SYSTEMS

Integrated APQP · single-supplier accountability

100% FTR capable · faster NPI

ERP scheduling · quality · delivery

Digital SPC gauges Q2 FY26-27

LET'S QUALIFY.

THANK YOU.

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SUMMARY

₹50 Cr

ANNUAL REVENUE

200+

WORKFORCE

150 PPM

FIELD QUALITY

100% FTR

FIRST TIME RIGHT

7 OEMs

ACTIVE CUSTOMERS

0 NC

AUG 2025 AUDIT